

CONTROL PART

RIVET SYMBOL CODE		REVISIONS	
INSTL	STD. PER BACS	DATE	APPROVAL
ENCLOSURE = FLUID TIGHT	DIA DASH NO.		
OPEN = STANDARD	MFD HEAD LOC		
	W-NEAR SIDE		
	F-FAR SIDE		
DIMPLE/CSK INFO	SPOT WELD OFF		
Ø DIMPLE	LENGTH DASH NO.		
Ø NO. SH DIMPLE			
Ø CSK STRUCTURE			
Ø LINES: TOP=MFD HD; BOTTOM=DRIVEN HD			
NOTE: PROTRUDING HD RIVETS DRIVEN FLUSH			
D/C INFO (2 LINES) APPLIES TO DRIVEN HD ONLY			
Ø HOLE LOCATION FOR X DIAMETER RIVET			

64-31540-1 (REF.)
OR M112
TWO INPUT GATE CARD

64-31519-1 (REF.)
ACCUMULATOR INPUTS
EXCESS TRAVEL CARD

64-31518-1 (REF.)
ACCUMULATOR OUTPUTS CARD

64-31517-1 (REF.)
COMMAND MATRIX CARD

64-31532-1 (REF.)
RAMP GEN. ASSY.

SCHEMATIC
10 CHANNEL RAMP GEN.
TC/24 64-31527-1

FORM PUNCH, STRAIGHTEN & FIT METAL PARTS PER BACS300

MATERIAL SUBSTITUTION & EQUIVALENTS PER BACS 5995

BOLT & NUT INSTALLATION PER BACS 5909

PART MARKING PER BACS 5307

SEE BACS 2897 FOR SURFACE FINISH

FOR FINISH CODE SEE DOCUMENT 61-3000

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (TOLERANCES) ANGLES - DECIMALS - RIVET & BOLT EDGE MARKING 2 85 SHEET METAL CORNER RADIUS ROUTED PARTS ONLY INTERNAL 16 10 EXTERNAL 22 60 BOND BARS 2 81 8H 83 & 84 2 83 8H 89 & GREATER

USED ON	BROWN	DATE	BY
747	HOWERY	5-15-55	
CHECKED	W.R. CONE	8-15-55	
STRESS			
GROUP	GR OLBRECHT	8-18-59	
GROUP 080			
EDTI			

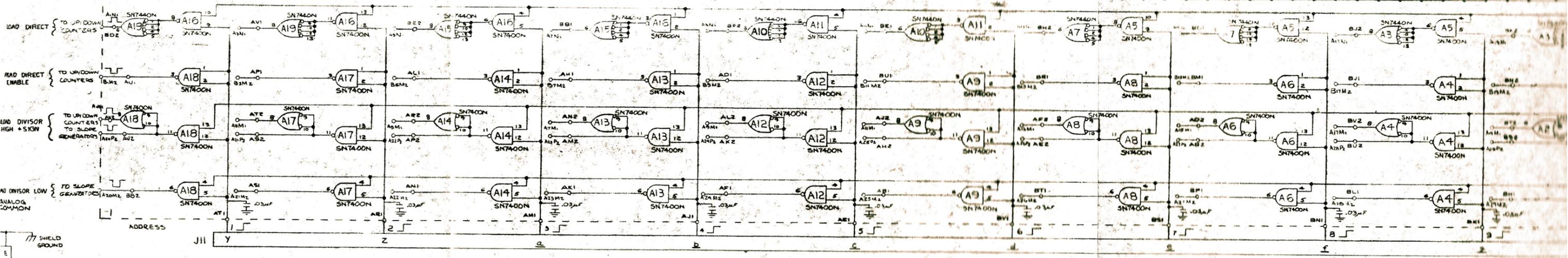
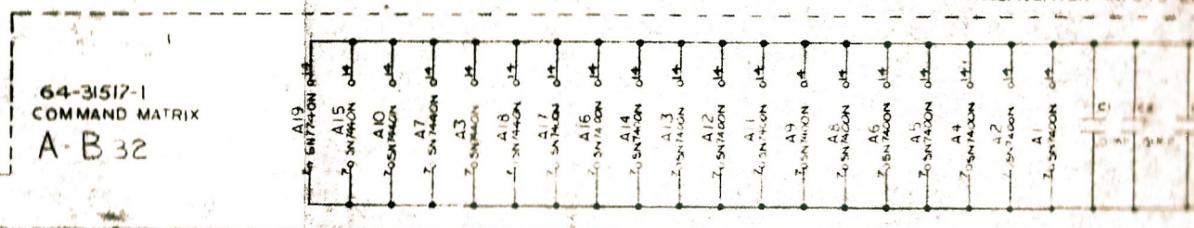
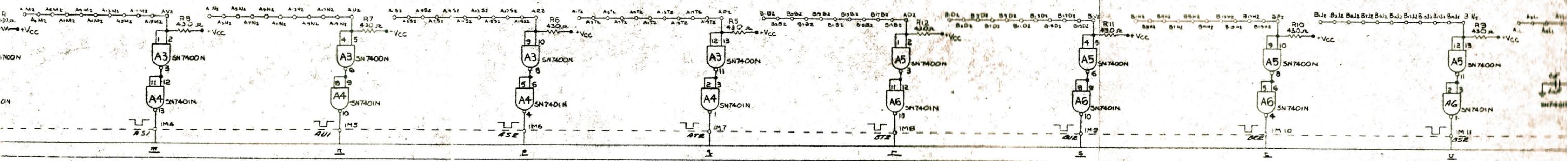
THE BOEING COMPANY
COMMERCIAL AIRPLANE DIVISION RENTON, WASH.

CORE IDENT NO. 64-31599

SCALE NONE

3424

ASAC.H2082E-A2



COMMAND MATRIX

